	Title: Critical Materials in Design, Manufacturing and Recycling		
	Organizer	Institution	Contact email
	Margarethe Hofmann	Matsearch Consulting and Entwicklungsfond für Seltene Metalle	mhofmann@matsearch.ch
G3			
	Summary		
	Materials in innovative products are classified as "critical" due to their confined availabilit caused by resource limitations, expensive extraction methods, geopolitical factors, and variety of further influences. Other factors of criticality link to high price volatilities, and impact on the political, social and ecological environment of the mining region as well a world-wide. Although during the last two years, supply shortages and price variations of critical materials were less dramatic, the topic is continuing to be of high relevance. The European Commission classifies elements such as cobalt, gallium, indium and the Rar Earths to be critical, but also e.g., chromium or magnesium. Many of these elements ar required in some ways for innovative products such as technologies for green energy an transporting with less pollution, and communication electronics for enabling privat connectivity, global business activities and information exchange at all levels (private t business) and for broad areas of our planet. Most people are not aware that we ar successively running short of such materials, as they are used – although in small quantitie – in millions of products and in compounds that are mostly difficult to recycle and to re-us and that are in many cases not engineered in an economical and sustainable way. Life Cycl Analysis (LCA) is a way to assess the various processing steps of a product and by this t improve its sustainability in the whole value chain. Changes in design, and new solutions i substitution and recycling must be introduced so that crucial functions of critical element elements in innovative materials and components can be sustained for the future. Th workshop in Session G will highlight some of the tools used to assess and to evaluate th situation and will provide recommendations and an outlook for the future.		

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